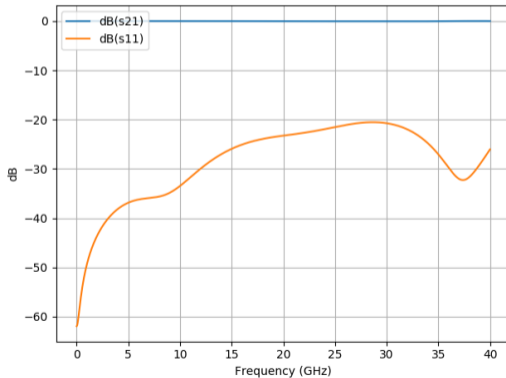
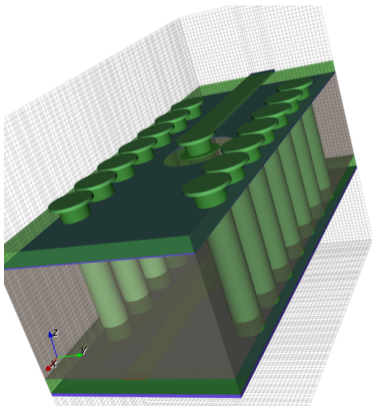


Microwave Design with KiCad and OpenEMS

Darrell Harmon

April 26 2019

- Finite Difference Time Domain (FDTD) 3D electromagnetic field solver
- GPLv3 license
- Matlab/Octave or Python scripts describe geometry, ports, etc
- 3D viewer (CSXCAD) for resulting model



- written in Python 3, fairly small and simple
- originally a wrapper for OpenEMS which generated an Octave script and ran it
- OpenEMS is adding Python support in the next release
- generates a KiCad module for most PCB compatible geometry (planar, vias)
- has some helper functions and classes for common geometry used in a PCB (via, plane with hole, etc)
- being simplified to be a very thin wrapper only requiring minor changes to standard OpenEMS scripts
- primarily a tool for use at Harmon Instruments

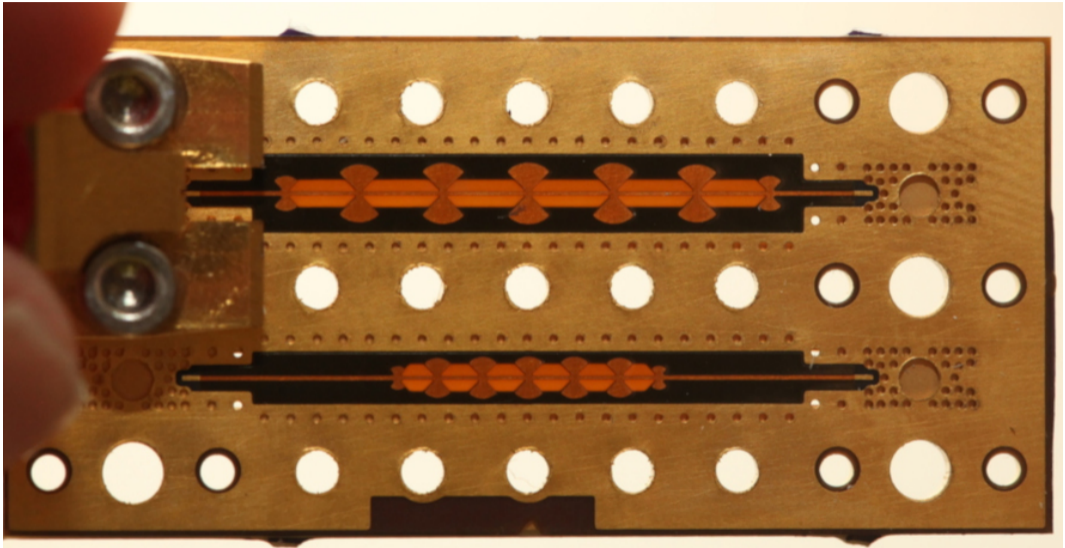
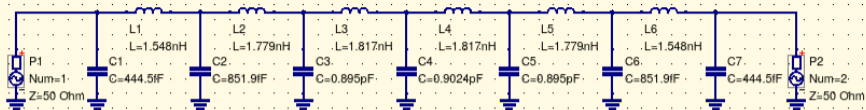


Figure 1: photo of filters

Lumped filter prototype - QUCS



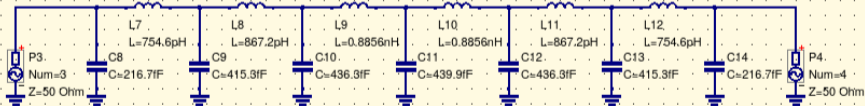
S parameter simulation

SP1

Type=log
Start=780MHz
Stop=78GHz
Points=201.

Equation

Chebyshev low-pass filter
Eqn1 7.8GHz cutoff, pi-type,
impedance matching 50 Ohm
 $S_{21_dB} = dB(S[2,1])$
 $S_{11_dB} = dB(S[1,1])$



S parameter simulation

SP2

Type=log
Start=1.6GHz

Equation

Chebyshev low-pass filter
Eqn2 16GHz cutoff, pi-type,
impedance matching 50 Ohm
 $S_{21_dB} = dB(S[2,1])$
 $S_{11_dB} = dB(S[1,1])$

- No parts
- circuit board traces and vias
- can be implemented on a PCB, in metal, etc

- OSHPark flex <https://docs.oshpark.com/services/flex/>
- 102 μm (4 mil) Polyimide (Panasonic Felios)
- $\epsilon_r = 3.2$, relative permittivity or dielectric constant
- $D_f = 0.002$, dissipation factor as in a capacitor
- Copper is 35 μm each side
- Mask is about 25 μm thick, $\epsilon_r = 3.3$, $D_f = 0.020$ (guess, mask not specified)
- Mask is retained over the circuit to avoid losses associated with ENIG plating
- moisture absorption causes dielectric properties to shift

```
metal = openems.Metal(em, 'pec') # lossless metal
sub = openems.Dielectric(em, 'polyimide', eps_r=3.2,
                        tand=0.002, fc=fc)
mask = openems.Dielectric(em, 'soldermask', eps_r=3.3,
                        tand=0.020, fc=fc)
```

Capacitors

- Pairs of radial stubs commonly referred to as a bowtie or butterfly
- enables better low pass performance than rectangles used in a stepped impedance filter
- The choice of the thin substrate reduces the required area for the stubs

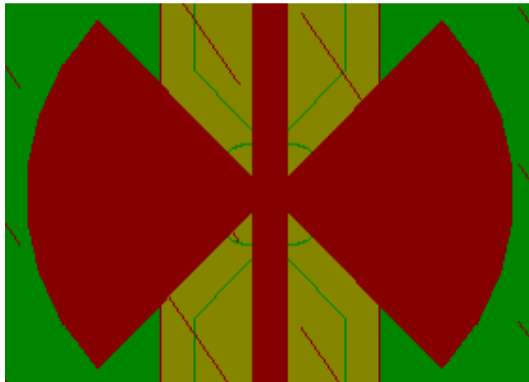


Figure 2: bowtie stub

Inductors

A high impedance line can be used to approximate an inductor. On OSHPark flex, the highest achievable impedance is about 60 ohms with the design rule minimum trace over a ground plane. Adding the ground cutout increases the impedance to around 200 ohms.

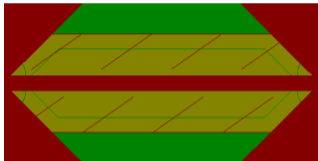
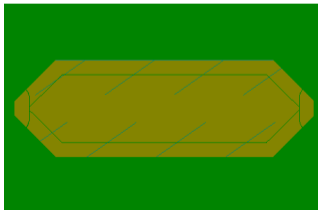
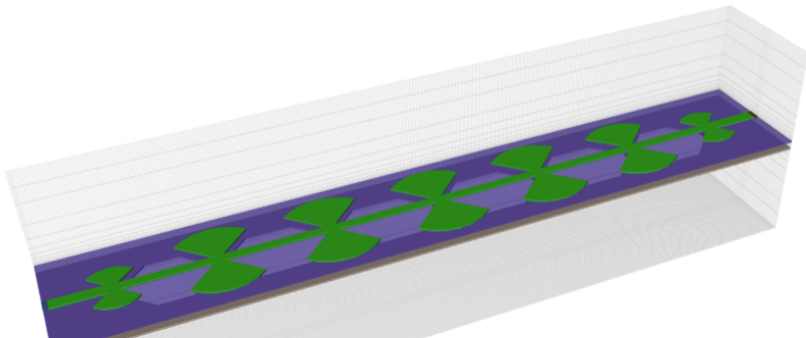


Figure 3: inductor top layer

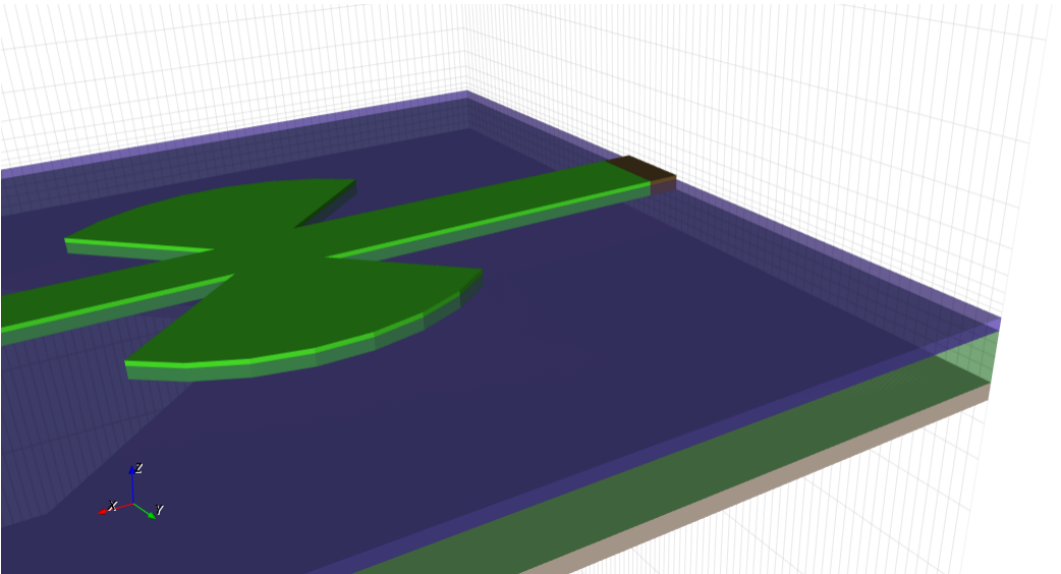


Simulation Box

- Boundaries default to PEC (perfect electrical conductor), lossless metal
- Other available boundaries include PMC (useful for symmetry), PML (absorptive), etc
- Unused space is vacuum $\epsilon_r = 1.0$, close enough to air $\epsilon_r \approx 1.0006$
- Best to break a problem up into pieces - don't model an entire board

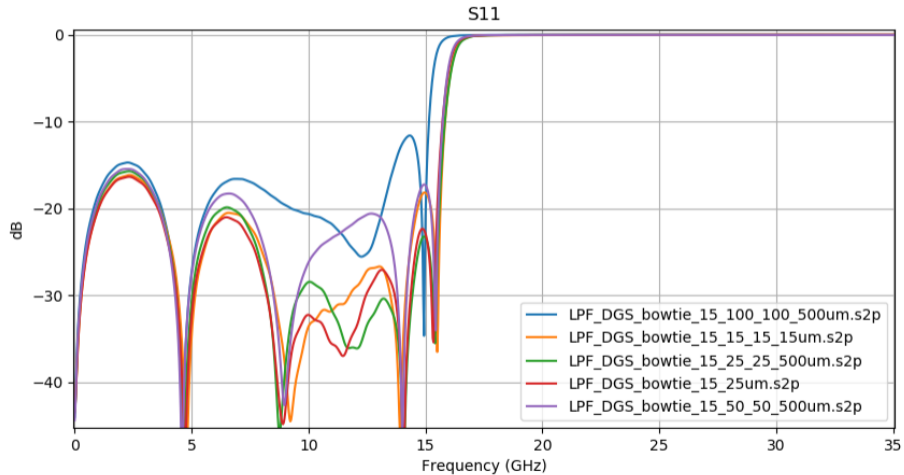


Ports



- The mesh does not have to be uniform
- Smaller cells decrease the minimum time step. Halving the cell size in x, y and z can result in a 16x increase in run time.
- Times on an i7-3820 PC, 8 threads, x, y, z are maximum cell size in μm

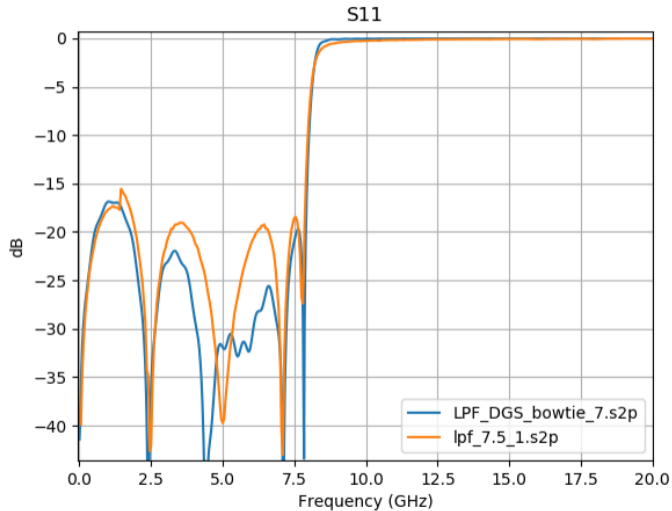
x	y	z	cells	run time MM:SS
15	15	15	25.6 M	144:48
25	25	25	5.7 M	14:29
25	25	500	1.1 M	03:16
50	50	500	293 k	00:38
100	100	500	95 k	00:21



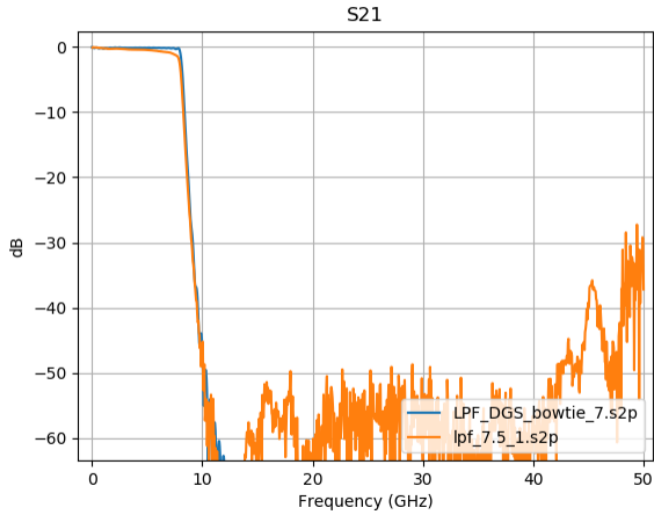


- Ground plane is composed of two overlapping custom shape pads
- Top copper is a polygon and two normal pads, net tie
- Requires adding a polygon pour keepout on the bottom layer

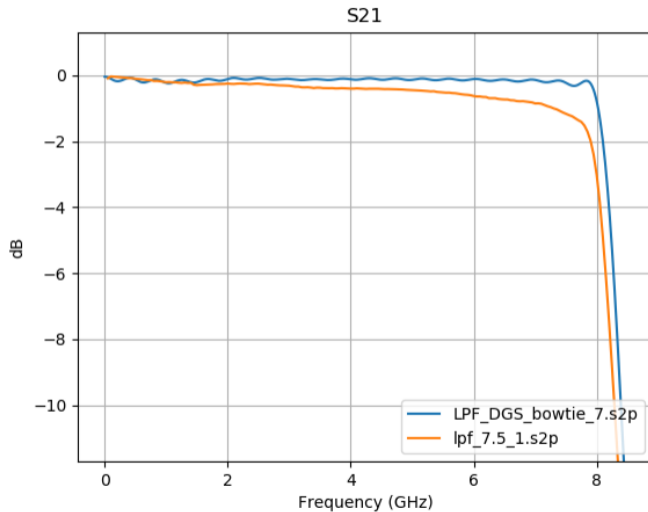
Results - 7.5 GHz S11 (reflection)



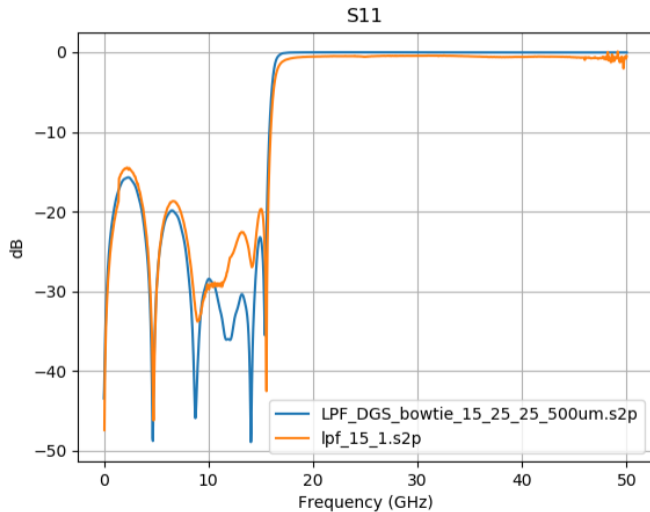
Results - 7.5 GHz S21 (transmission)



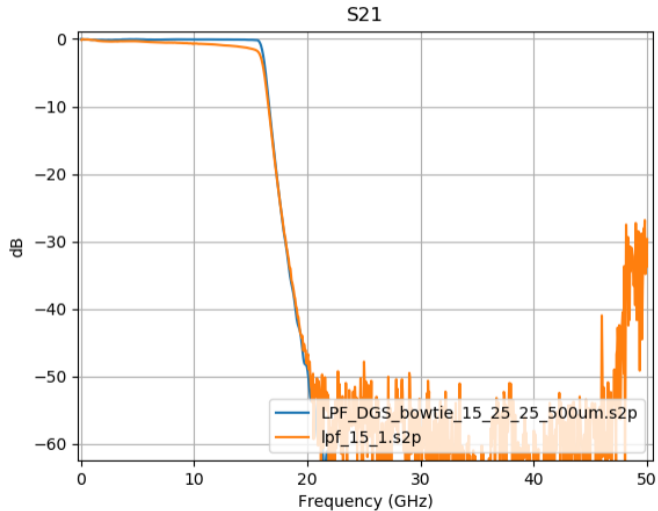
Results - 7.5 GHz S21 (transmission)



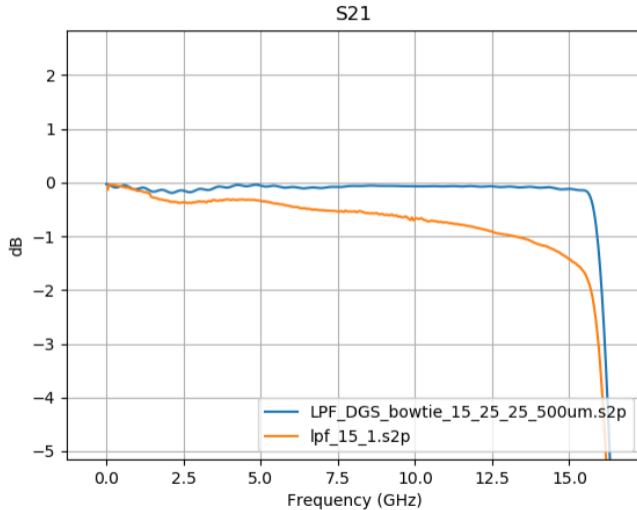
Results - 15 GHz S11 (reflection)



Results - 15 GHz S21 (transmission)

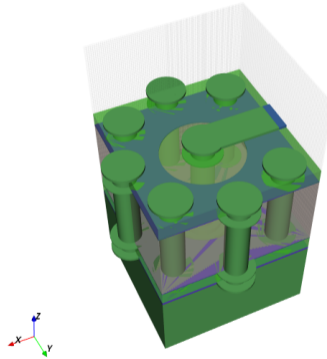
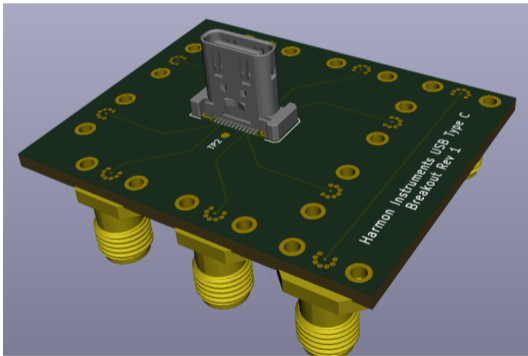


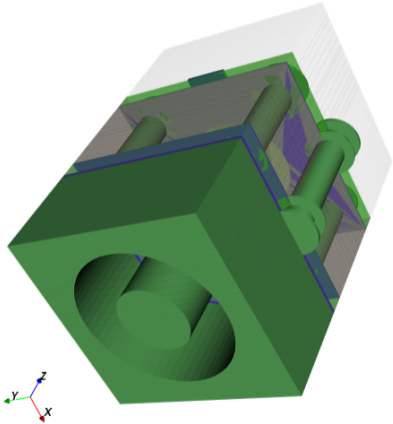
Results - 15 GHz S21 (transmission)



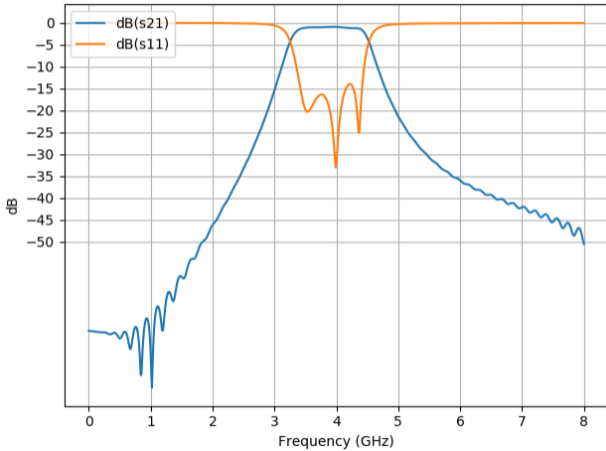
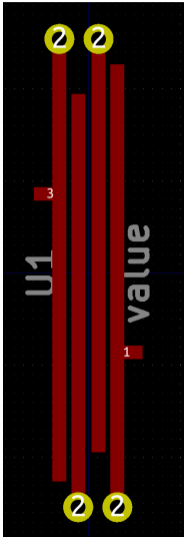
Connector

- `examples/vert_connector_ms_oshpark.py`
- 2.92 mm compression mount



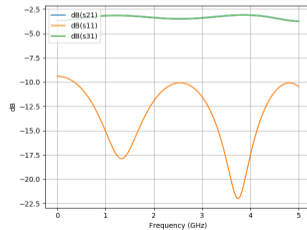
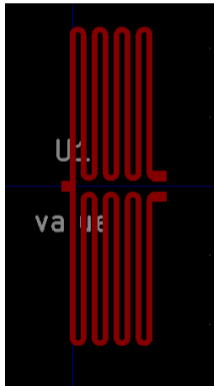
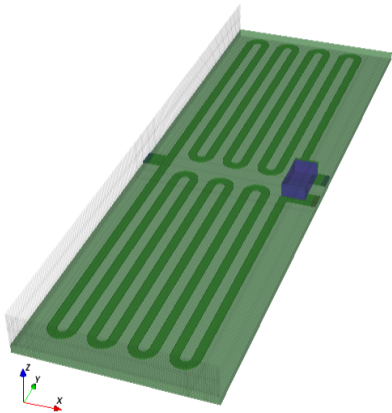


Interdigital Bandpass



Wilkinson Splitter

- examples/wilkinson_1.py



- Documentation
- move many models from private repository to examples

- Live demo if time allows

Software

- pyopenems <https://github.com/dlharmon/pyopenems>
- OpenEMS <https://openems.de>
- ATLC <http://atlc.sourceforge.net>
- QUCS <http://qucs.sourceforge.net>

Darrell Harmon

- Blog <https://harmoninstruments.com/blog/>
- Twitter: harmoninst
- <https://harmoninstruments.com>